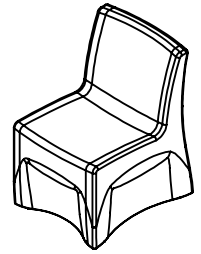




Vesta Chair Bolt-Down Assembly Instructions

Model Number
VA600-XXX / VA610-XXX
VA620-XXX / VA630-XXX



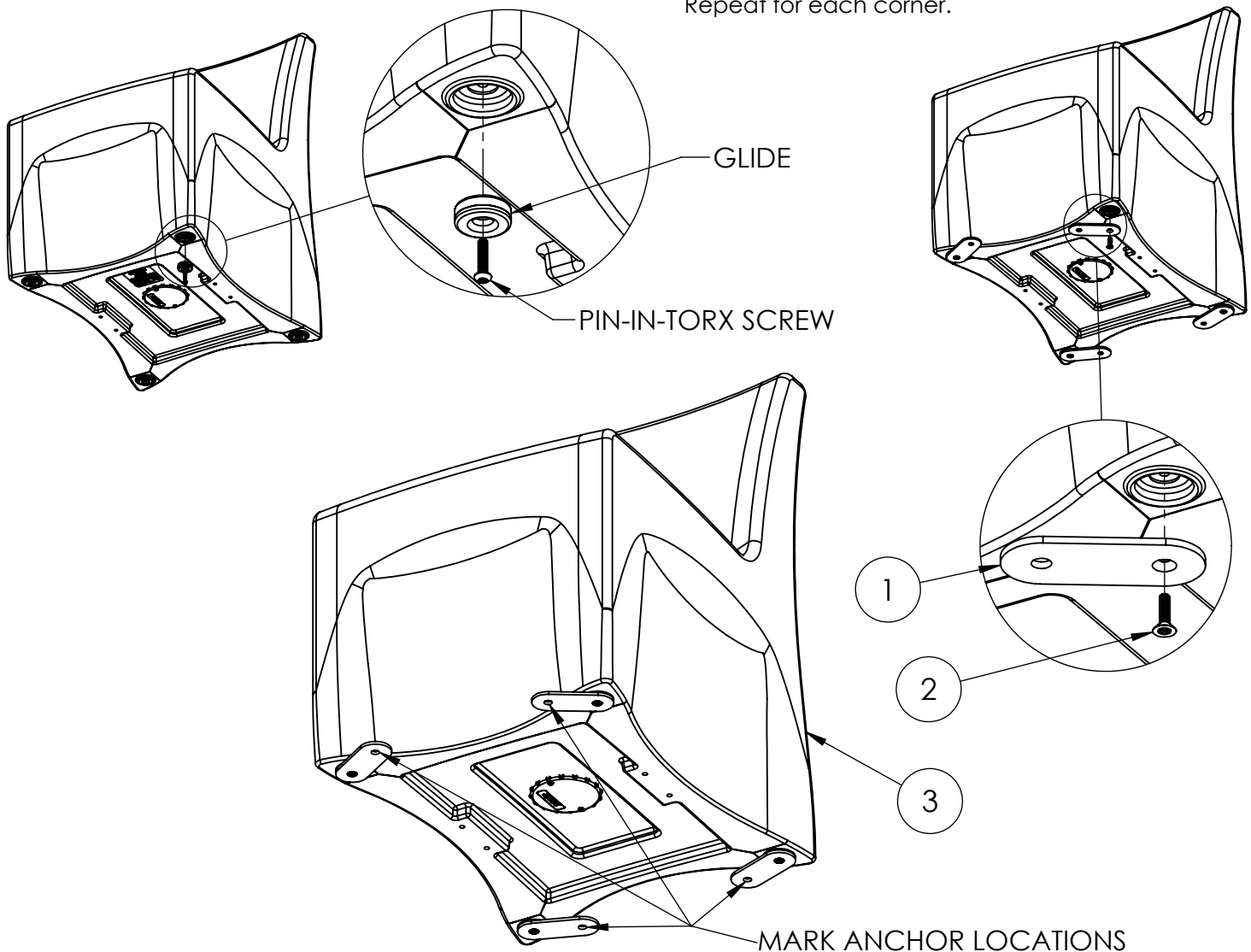
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Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION	Tools Needed
1	4	029-075	Five Inch Bolt-Down Plate	
2	4	021-077	Screw, Machine 1/4"-20 X 1", FH, Pin in Torx® T-27, SS	
3	1	VA6XX-XXX	Vesta Chair	

STEP 1: Remove mounted glide and pin-in-torx screw from bottom of chair as shown. Repeat for each corner.

STEP 2: Insert Bolt-Down Plate with 1/4"-20 Flat Head screw as shown. Do not overtighten. Repeat for each corner.



STEP 3: Mark Anchor locations on the floor and secure the chair to the floor with the Bolt-Down Plates using mounting hardware.