



7. The drilling locations for the brackets are shown at right. Either set the brackets in place and trace the holes, or drill where the lines cross in the three locations shown. Second line

8. Install Floor Anchors and Brackets Do not use the provided drill bit for concrete. It is for plastic or wood only.

If floor anchors other than the provided Concrete Wedge Anchors are to be used, consult the manufacturer for proper installation.

If the provided Concrete Wedge Anchors are to be used, drill (6) 5/16" dia. holes a minimum of 1" deep into the floor at the locations where previously marked.

Vacuum debris from the holes.

Place the (2) Brackets back into their locations as shown and install the Wedge Anchors, securing the Hex Nuts tightly to the Brackets. Ensure that the Brackets are still aligned with the centerline. Make adjustments if necessary. It is critical that these brackets are installed inline and in the correct position. The provided Shims can be used to help level the brackets.

Repeat for other side.

9. Drill Holes and Install Brackets Onto Unit

To drill the holes and install brackets, it is easiest if the Desk is inverted. Place padding on the floor to protect from scratches.

Wear protective gloves when drilling holes, in case of an accidental slip.

Place the Drill Guide on the Desk **between** the two molded lines toward the back. The Drill Guide may be held by hand, or clamped in place with a padded C-clamp if necessary.

It is important to drill the holes accurately in the correct position, centered between the molded lines.

Using the provided 5/16" brad-point drill bit, drill through the unit into the pocket. **Do not drill through the outside wall of the Desk.** Drill carefully, and don't force the bit. The Guide will help drill a hole that is **perpendicular** to the inner face of the leg.

Repeat drilling a hole in the other leg.



Drill locations



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