



Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

### Parts List Standard Hardware

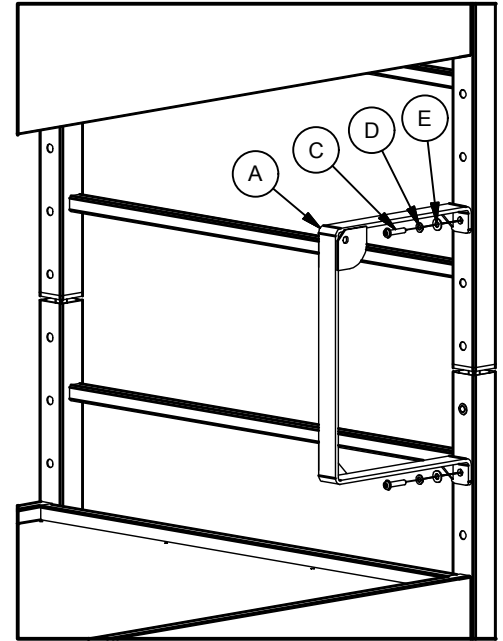
ITEM	QTY	PART NO. ZINC	PART NO. BLACK	DESCRIPTION
A	1	036-258-01	036-258-02	Titan Ladder Rungs
B	1	036-259-01	036-259-02	Titan Ladder Support Brace
C	3	021-101	021-102	Screw, 5/16-18 X 1-1/2 L, Btn Hd, Hex Skt
D	2	025-011	025-030	Washer, 5/16 Split
E	4	026-006	025-031	Washer, Flat 11/32 ID X 3/4 OD X .050
F	2	021-103	021-104	Screw 10-24 X 5/8 L Pan Hd, Sq Skt Hd, Self Drilling
G	1	025-007	025-007	Nut 5/16-18 STL DRI-LOC

### Parts List Security Hardware

ITEM	QTY	PART NO. ZINC	PART NO. BLACK	DESCRIPTION
C	3	021-116	021-007	Screw, 5/16-18 X 1-1/2 L Btn Hd, Torx Pin

### Tools Needed

Variable Speed Drill
1/8" Drill Bit (optional)
3/16" Hex OR T40 Driver
#2 Square Driver
1/2" Open Wrench



**Detail A**

### Mounting the Ladder Assembly to a Panel Bed.

- The Ladder assembly can be placed at either the head or foot of the bed.
- Due to variations, the illustrations may not match your bed assembly exactly, but the assembly procedure is the same.
- Assemble the Ladder components loosely to the bed so that small adjustments can be made, then tighten the hardware.

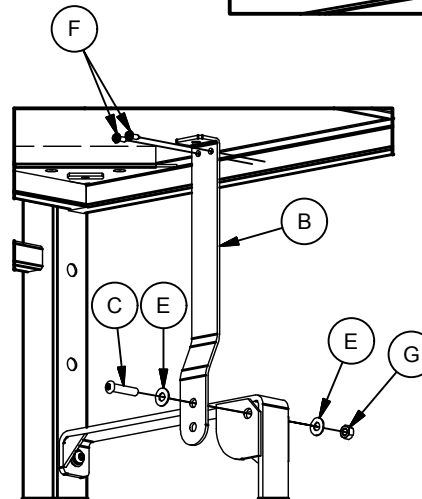
1. Assemble the Ladder weldment (A) to the end frame using (2) screws (C), (2) split washers (D), and (2) flat washers (E). See Detail A.

2. Referring to Detail B, assemble Bracket (B) to the Ladder using (1) screw (C), (2) flat washers (E), and (1) hex nut (G). The hex nut and (1) flat washer go between the Ladder flanges (see Detail C). Align the Bracket vertically, then tighten hex nut (G).

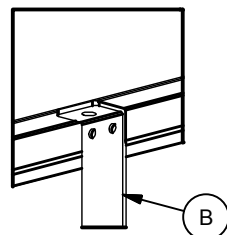
3. With the top of Bracket (B) held tightly against the interior of the bed side panel (see Detail D), install (2) self-tapping screws (F) through the bracket holes. If desired, 1/8" dia. pilot holes can be drilled first, to make installation of the screws easier. See Detail B.

- The hole in the top flange of Bracket (B) is not used in this application.

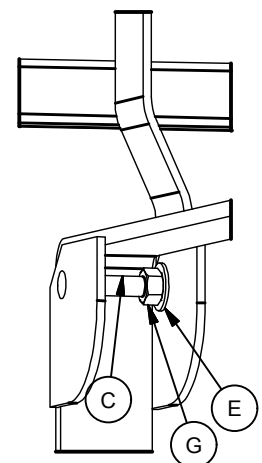
4. Tighten all hardware.



**Detail B**



**Detail D**



**Detail C**

Tools Needed	
Variable Speed Drill	
3/8" Drill Bit	
3/16" Hex OR T-40 Driver	
1/2" Open Wrench	

Model Number  
TNT0301-00XT

### Parts List Standard Hardware

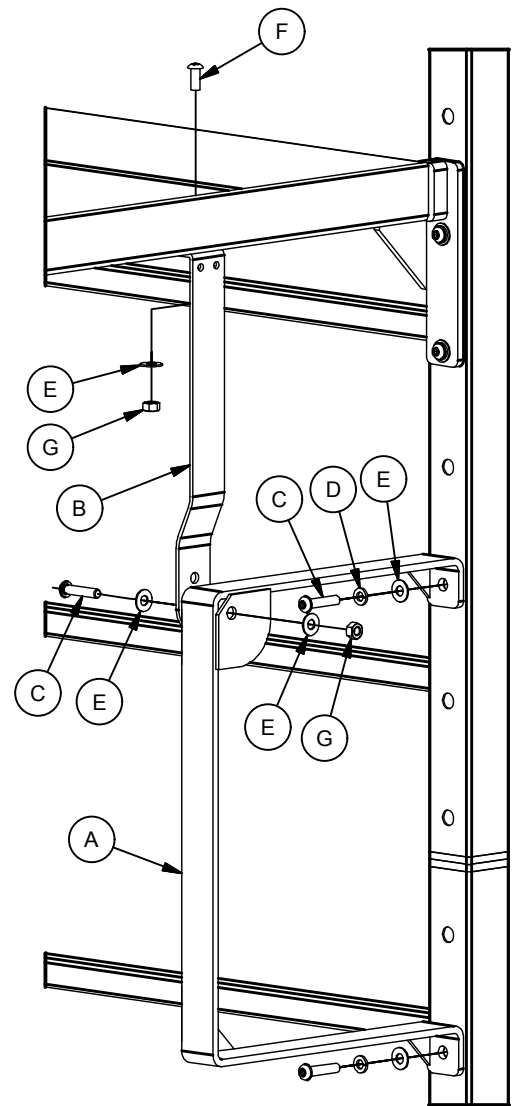
ITEM	QTY	PART NO. ZINC	PART NO. BLACK	DESCRIPTION
A	1	036-258-01	036-258-02	Titan Ladder Rungs
B	1	036-259-01	036-259-02	Titan Ladder Support Brace
C	3	021-101	021-102	Screw, 5/16-18 X 1-1/2 L, Btn Hd, Hex Skt
D	2	025-011	025-030	Lock Washer 5/16
E	5	026-006	025-031	Washer, Flat 11/32 ID X 3/4 OD x .050
F	1	021-120	021-121	Screw 5/16-18 X 3/4 L Btn Hd, Hex Skt
G	2	025-007	025-007	Nut 5/16-18 Std Dri-Loc

### Parts List Security Hardware

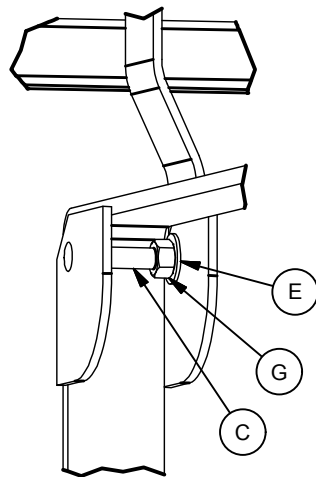
ITEM	QTY	PART NO. ZINC	PART NO. BLACK	DESCRIPTION
C	3	021-116	021-007	Screw, 5/16-18 X 1-1/2 L Btn Hd, Torx Pin
F	1	021-117	021-118	Screw, 5/16-18 X 3/4 L Btn Hd, Torx Pin

### Mounting the Ladder Assembly to a Frame Style Bed.

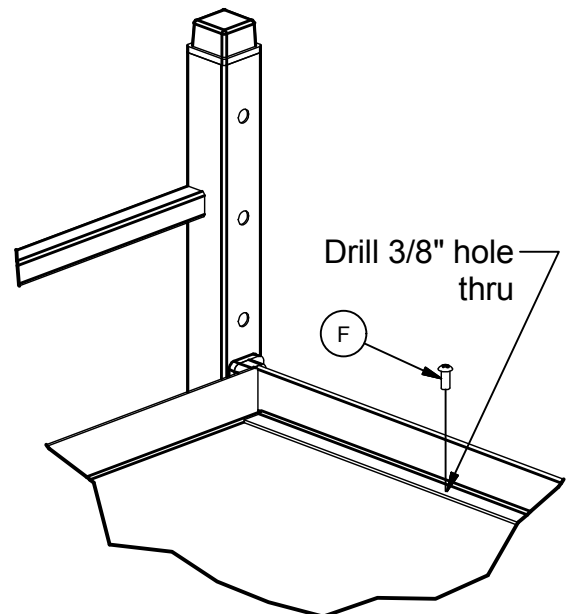
- The Ladder assembly can be placed at either the head or foot of the bed.
  - Assemble the Ladder components loosely to the bed so that small adjustments can be made, then tighten the hardware.
  - Safety glasses should be worn when drilling.
1. Assemble the Ladder weldment (A) to the end frame using (2) screws (C), (2) split washers (D), and (2) flat washers (E). See Detail A.
  2. Assemble Bracket (B) to the Ladder using (1) screw (C), (2) flat washers (E), and (1) hex nut (G). The hex nut and (1) flat washer go between the Ladder flanges (see Detail B).
  3. With the top of Bracket (B) held tightly against the bottom surface of the bed, mark the hole location for the top screw (F). Swing the Bracket (B) aside and drill a small pilot hole upward through the bed. From the top, drill the hole out to 3/8" and deburr. Install the screw (F), flat washer (E), and hex nut (G) through the bed and Bracket (B) as shown.
  4. Tighten all hardware.



**Detail A**



**Detail B**



**Detail C**