

Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

PARTS LIST

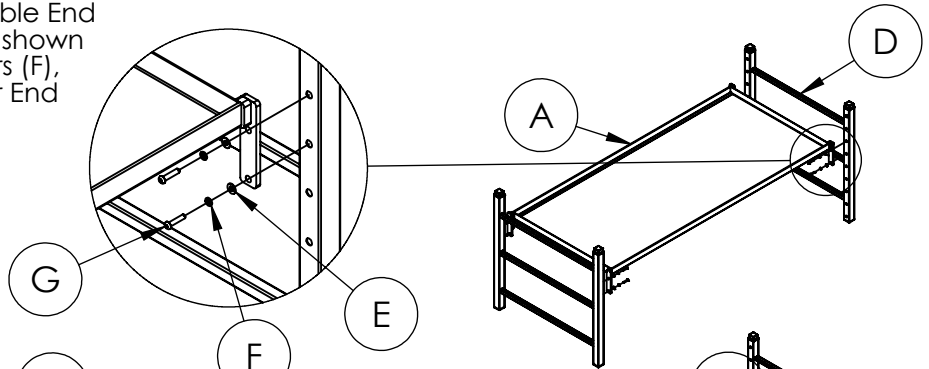
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
A	1	037-T0XX-XX	Bunk Pan, KD, Titan
B	1	036-T201-XX	Support Frame, Loft Bed
C	2	036-T202-XX	Spacer
D	4	036-T001-XX	Bunkable Steel End Frame
E	20	025-031	Washer, Flat, 11/32 ID x 5/8 OD x 0.083 THK Black
F	20	025-030	Lock Washer, 5/16", Split Black
G	20	021-102	5/16-18 x 1/1-2 Button Head-Hex Socket-Black
H	4	036-261-XX	Bunk Clamp

Tools Needed

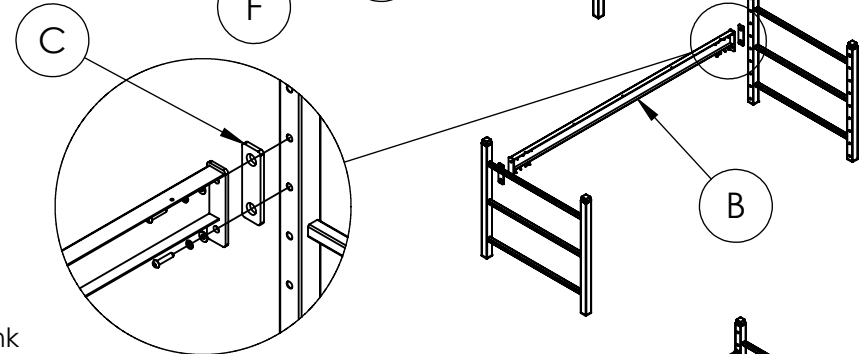
Variable Speed Drill
Phillips Head Driver

This product requires two people for assembly

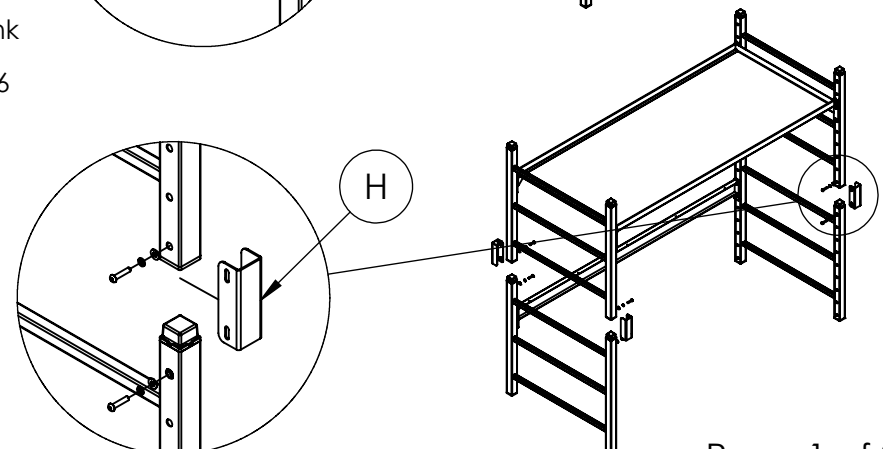
Step 1: Secure the Bunk Pan (A) to Bunkable End Frame (D) at the 3rd hole from the top as shown using (4) 5/16 Screws (G), (4) Lock Washers (F), and (4) Flat Washers (E). Repeat for other End Frame.



Step 2: Line the support frame (B) with the spacer (C) to the bunkable end frame (D) at 3rd hole from the top as shown. Secure 1 end of the support frame to the bunkable end frame using (2) 5/16 Screws (G), (2) Lock Washers (F) and (2) Flat Washers (E). Repeat for other bunkable end frame.

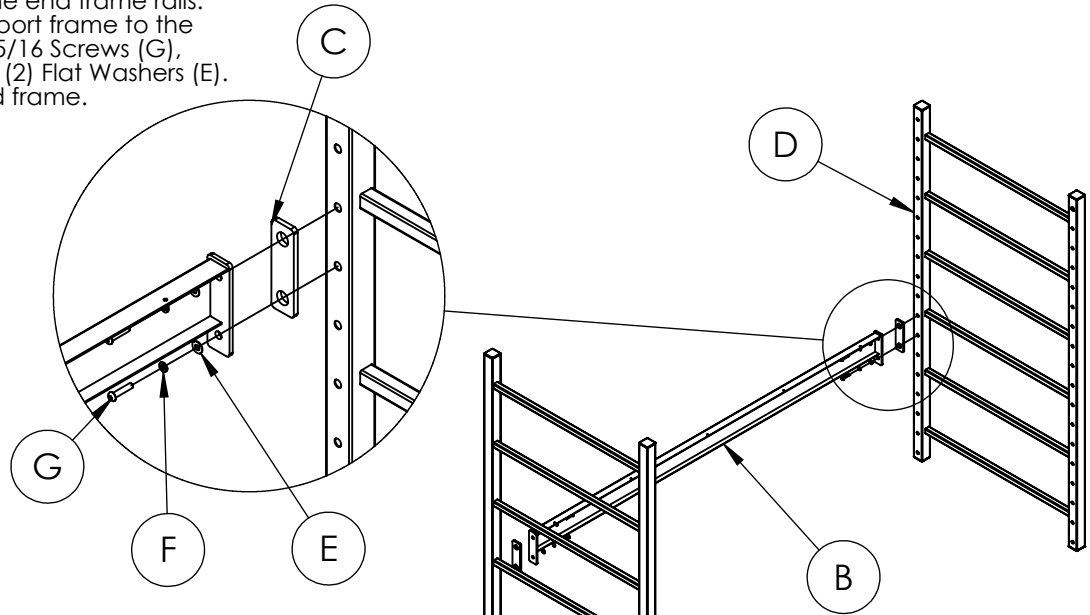


Step 3: Take the fully assembled steel bunk and place it on top of the spanner bunk. Insert clamp (H) and secure it with (2) 5/16 Screws (G), (2) Lock Washers (F), and (2) Flat Washers (E) on each corner posts as shown.



PARTS LIST			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
A	1	037-T0XX-XX	Bunk Pan, KD, Titan
B	1	036-T201-XX	Support Frame, Loft Bed
C	2	036-T202-XX	Spacer
D	2	036-T101-XX	Tall End Frames
E	12	025-031	Washer, Flat, 11/32 ID x 5/8 OD x 0.083 THK Black
F	12	025-030	Lock Washer, 5/16", Split Black
G	12	021-102	5/16-18 x 1/1-2 Button Head-Hex Socket-Black

Step 1: Line the support frame (B) to the tall end frames (D) with a spacer (C) to the desired height flush to the end frame rails. Secure 1 end of the support frame to the tall end frame using (2) 5/16 Screws (G), (2) Lock Washers (F) and (2) Flat Washers (E). Repeat for other tall end frame.



Step 2: Line the bunk pan (A) to the tall end frames (D) to the height shown. Secure the bunk pan to the tall end frame using (4) 5/16 Screws (G), (4) Lock Washers (F) and (4) Flat Washers (E). Repeat for other tall end frame.

