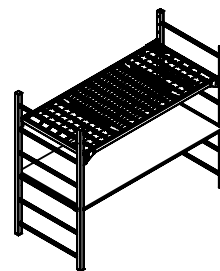


Titan Loft Bed, Spring Deck, Tall End Frames & Spanner Desk Assembly Instructions



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Model Number
TNT1853-0000XXT

Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

PARTS LIST			
ITEM NO.	QTY	PART NUMBER	DESCRIPTION
A	2	036-T101-XX	Tall Steel End Frame
B	1	036-T201-XX	Support Frame, Loft Bed
C	1	036-T105-XX	Support, Channel Front, Loft Desk
D	1	050-T101-XX	Panel, Loft Desk
E	1	037-T005-XX	Deck Spring Bunk Titan 81 x 37.50 Wedge Lock
F	12	025-030	Lock Washer, 1/2" Split, Black Oxide
G	16	025-031	Washer, Flat, 11/32" ID X 5/8" OD x 0.083" THK Black Oxide
H	12	021-102	Screw, 5/16-18 X 1-1/2 Button Head, Hex, Black Oxide
I	10	021-125	Screw, Wood, #8 X 5/8" L, Pan Head, Phillips Head, Black Oxide
J	2	021-104	Screw, Self-Drilling, #10-16 X .625" PH, SQ, Blk. Ox.
K	2	036-269	Wedge Lock Hook, Right, Spring Deck
L	2	036-268	Wedge Lock Hook, Left, Spring Deck
M	1	071-014	Hex Bit, 3/16"
N	4	021-115	Screw, Machine 1/4-20 x 3/4 L, BH, Hex Socket Cap, Black
O	4	025-018	Nut, Hex, 1/4-20 Centerlock, Zinc

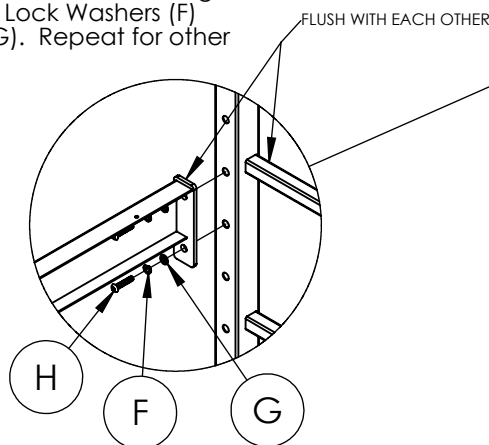
Tools Needed

Variable Speed Drill

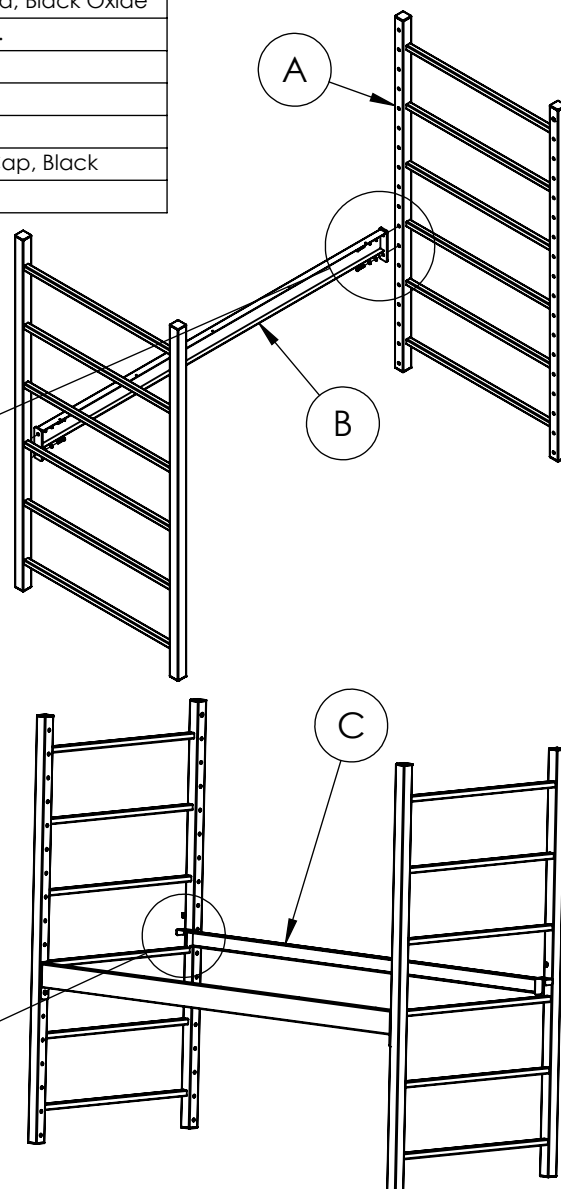
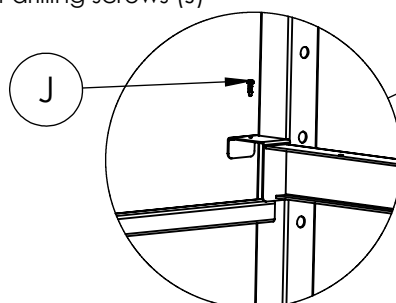
Phillips Head Driver

This product requires two people for assembly

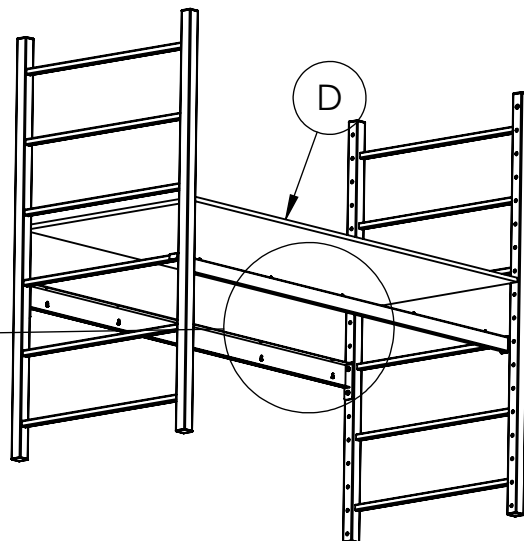
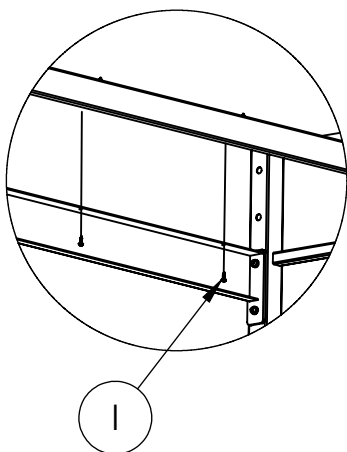
Step 1: Line the support frame (B) to the tall end frames (A) to the desired height flush to the end frame rails. Secure 1 end of the support frame to the tall end frame using (2) 5/16 Screws (H), (2) Lock Washers (F) and (2) Flat Washers (G). Repeat for other tall end frame.



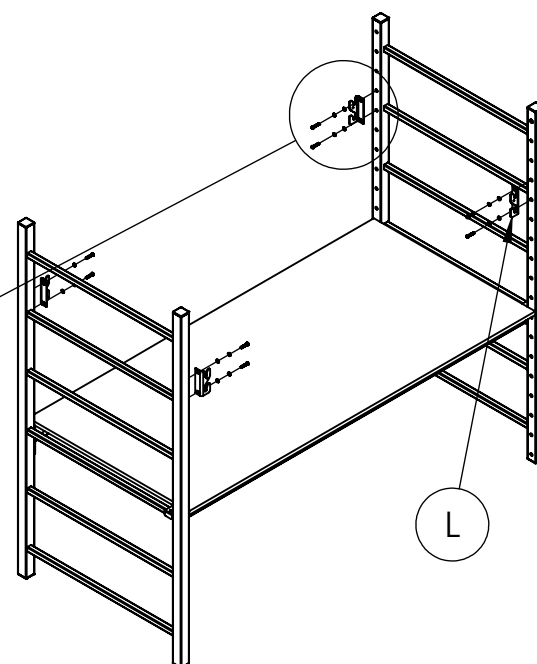
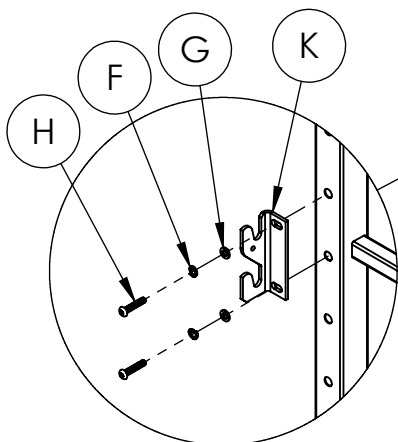
Step 2: Insert the support channel front (C) to tall end frames as shown. The support channel should line up to the same height to the support frame. Secure the channel using (2) #10 Self drilling screws (J) to the end frame.



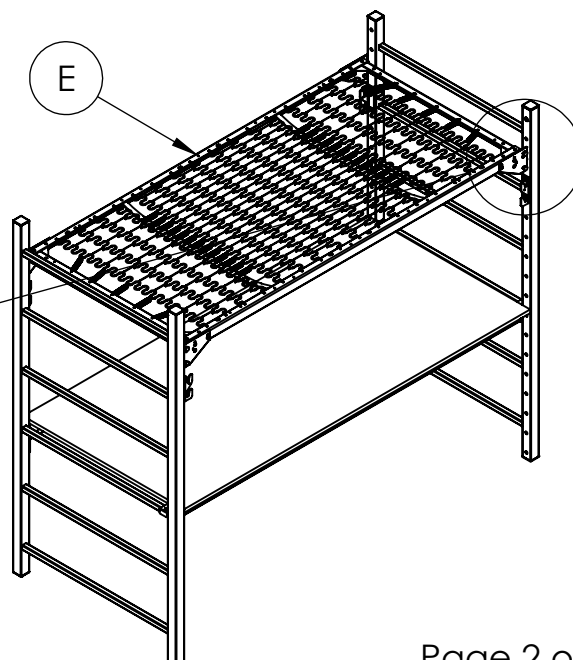
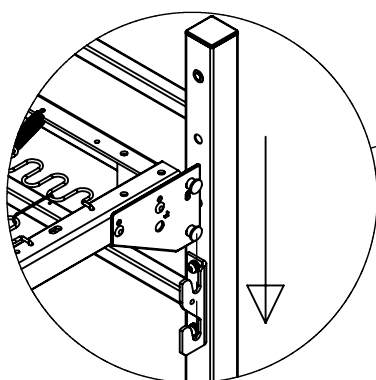
Step 3: Place the panel desk (D) on top of the support frame and support channel front. Secure the panel desk with (10) Wood Screws (I) through the holes of the frame and channel.



Step 4: Place the Left Wedge Lock Hook (K) to the end frame at a desired height and secure it with (2) 5/16 Screws (H), (2) Lock Washers (F) and (2) Flat Washers (G). Repeat for the Right Wedge Lock Hook (L) and for the other tall end frame.



Step 5: Place the Spring Deck Bed (E) on top to end frames with the knobs secure to the wedge lock hooks (K,L)



Last Step: Secure corners of Spring Deck (E) to Wedge Lock Hooks (K,L) with (1) Flat Washer (G), (1) Hex Nut (O), and (1) Machine Screw (N)

