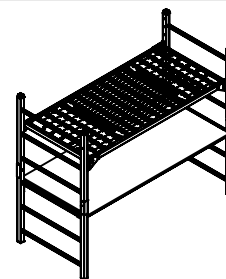


Titan Loft Bed, Spring Deck, Bunkable End Frames & Spanner Desk Assembly Instructions

Model Number
TNT1813-0XX0XXT



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Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

PARTS LIST

ITEM NO.	QTY	PART NUMBER	DESCRIPTION
A	1	036-T201-XX	Support Frame, Loft Bed
B	1	036-T105-XX	Support, Channel Front, Loft Desk
C	1	050-T101-XX	Panel, Loft Desk
D	1	037-T005-XX	Deck Spring Bunk Titan 81 x 37.50 Wedge Lock
E	4	036-T001-XX	Bunkable Steel End Frame
F	4	036-261-XX	Bunk Clamp
G	20	025-030	Lock Washer, 1/2" Split, Black Oxide
H	24	025-031	Washer, Flat, 11/32" ID X 5/8" OD x 0.083" THK Black Oxide
I	20	021-102	Screw, 5/16-18 X 1-1/2 Button Head, Hex, Black Oxide
J	10	021-125	Screw, Wood, #8 X 5/8" L, Pan Head, Phillips Head, Black Oxide
K	2	021-104	Screw, Self-Drilling, #10-16 X .625" PH, SQ, Blk. Ox.
L	2	036-269	Wedge Lock Hook, Right, Spring Deck
M	2	036-268	Wedge Lock Hook, Left, Spring Deck
N	1	071-014	Hex Bit, 3/16"
O	4	021-115	Screw, Machine 1/4-20 x 3/4 L, BH, Hex Socket Cap, Black
P	4	025-018	Nut, Hex, 1/4-20 Centerlock, Zinc

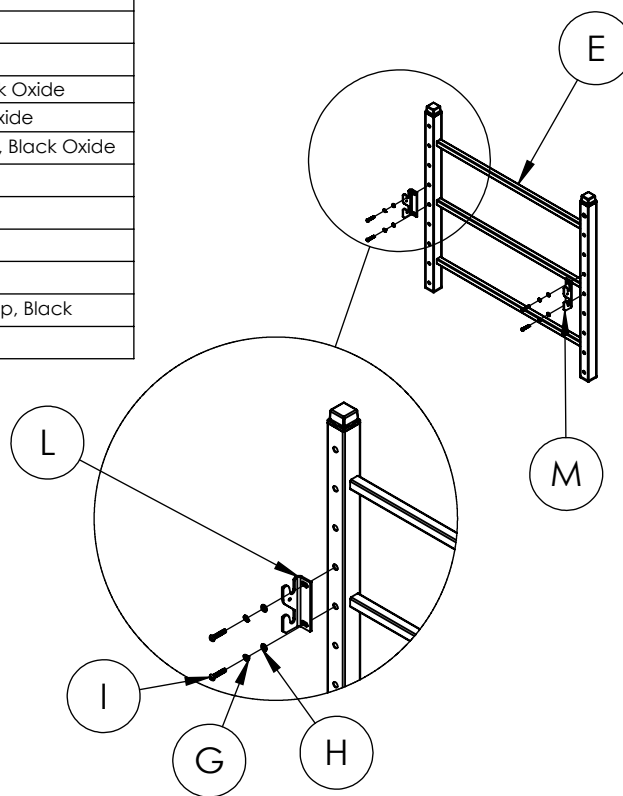
Tools Needed

Variable Speed Drill

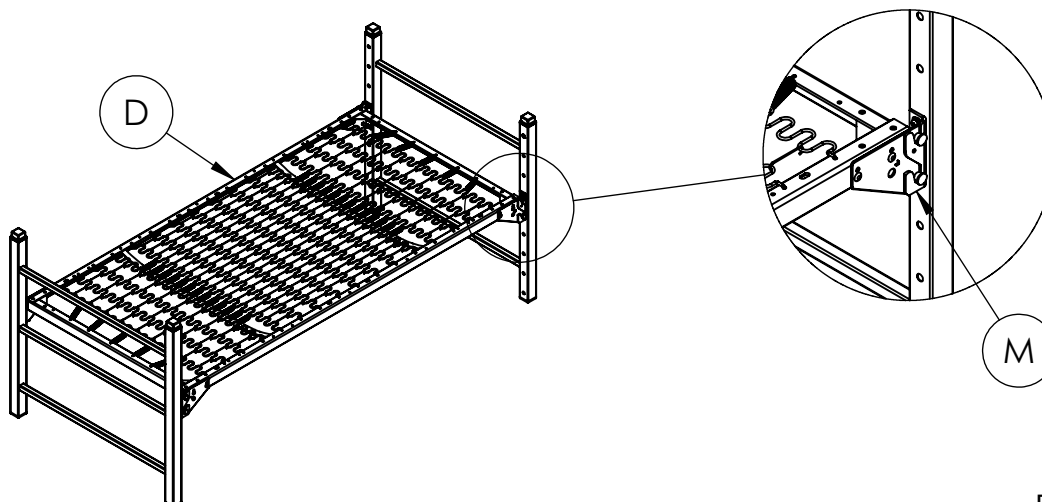
Phillips Head Driver

This product requires two people for assembly

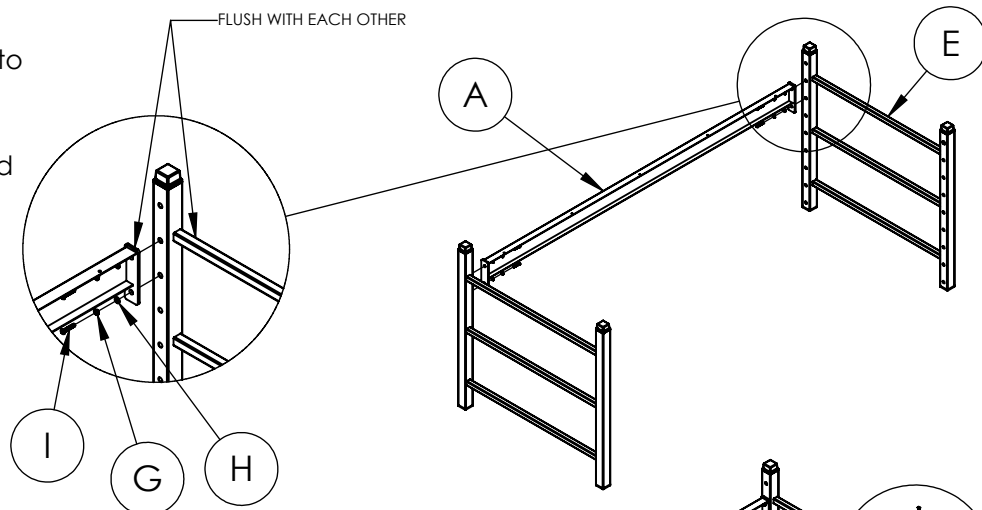
Step 1: Secure the Wedge Lock Hooks (L,M) to Bunkable End Frame (E) at the 4th from the top as shown using (4) 5/16 Screws (I), (4) Lock Washers (G), and (4) Flat Washers (H). Repeat for other End Frame.



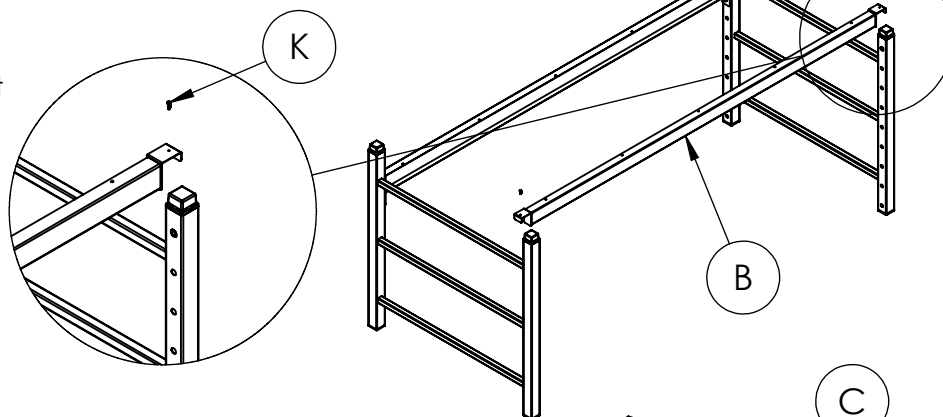
Step 2: Place the Spring Deck Bed (D) to the end frames with the knobs secure to the wedge lock hooks (L,M). Place the bunk aside.



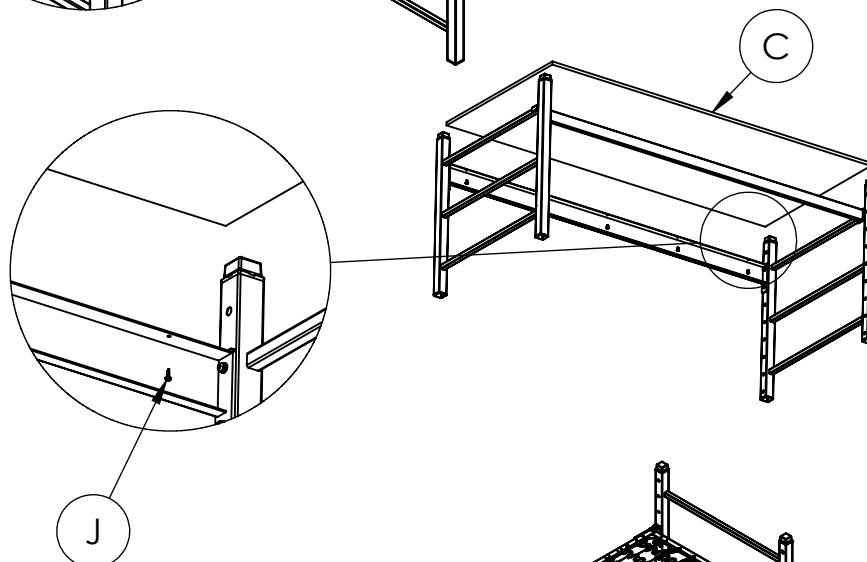
Step 3: Line the support frame (A) to the bunkable end frame (E) to the desired height flush to the end frame rails. Secure 1 end of the support frame to the bunkable end frame using (2) 5/16 Screws (I), (2) Lock Washers (G) and (2) Flat Washers (H). Repeat for other bunkable end frame.



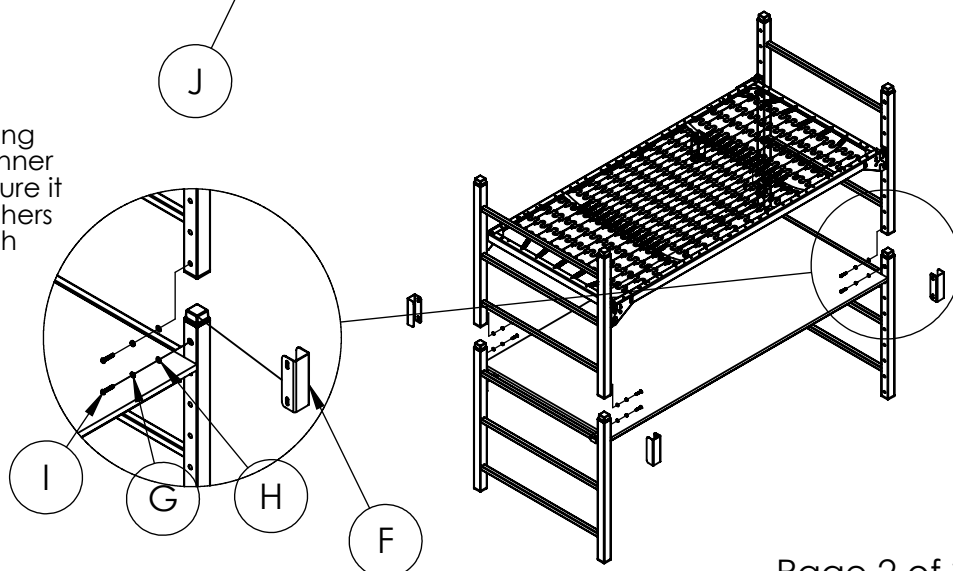
Step 4: Insert the support channel front (B) to bunkable end frames as shown. The support channel should line up to the same height to the support frame. Secure the channel using (2) #10 Self drilling screws (K) to the end frame.



Step 5: Place the panel desk (C) on top of the support frame and support channel front. Secure the panel desk with (10) Wood Screws (J) through the holes of the frame and channel.



Step 6: Take the fully assembled spring bunk and place it on top of the spanner desk bunk. Insert clamp (F) and secure it with (2) 5/16 Screws (I), (2) Lock Washers (G), and (2) Flat Washers (H) on each corner posts as shown.



Step 7: Secure corners of Spring Deck (D)
to Wedge Lock Hooks (L,M) with (1) Flat Washer (H),
(1) Hex Nut (P), and (1) Machine Screw (O)

