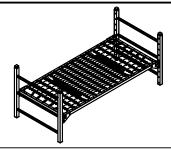


Titan Spring Deck Bed Assembly Instructions

Model Number





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Rev. B - 3/7/14

091-808

Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

	INOII	x reserves the right to modify	design specifications at any time without an obligation to owners of previously sold products.	
			PARTS LIST	Tools Needed
TEM NO.		PART NUMBER		Low RPM Variable Speed Drill
A	1		Spring Deck, Titan	0/1/4111 5: 00 7 40
B	2		Bunkable Steel End Frame	3/16" Hex Driver OR T-40
C 	8	021-102 021-115	5/16-18 x 1/1-2 Button Head-Hex Socket-Black Screw, Machine 1/4-20 x 3/4 L, BH, Hex Socket Cap, Black	-
E	4	025-018	Nut, Hex, 1/4-20 Centerlock, Zinc	-
F	8	025-030	Lock Washer, 5/16", Split Black	-
G	12	025-031	Washer, Flat, 11/32 ID x 5/8 OD x 0.083 THK Black	┥
 H	2	036-268	Wedge Lock Hook, Left, Spring Deck	\dashv $\boldsymbol{\bowtie}$
1	2	036-269	Wedge Lock Hook, Right, Spring Deck	$\exists \square$
on a pro STEP 1: E Secure I using (4	otect Estab End I) Scr	lish desired h	ep all parts Intil assembly. eight of sleep surface. In 2 Wedge Lock Hooks (H,I) It Washers (F),	
to Wed	dae	Lock Hooks (I	STEP 2: Repermaking certa Mount the Sp. Per Detail A of Spring Deck (A) H,I) with (1) Flat Washer (G), Machine Screw (D)	at step 1 for opposite end frame ain that height in the same. Dring Deck to the End Frames