

Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

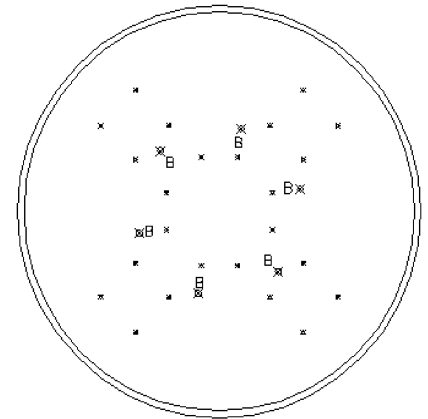
Parts List			
ITEM	QTY.	PART NUMBER	DESCRIPTION
A	1	011-016	Plug Threaded 3", Jupiter, Roto Chairs
B	6	021-055	Machine Screw, 5/16"-18 x 1-7/8", Black Oxide
C	6	025-009	Flat Washer, 3/8", USS, .437"ID x 1.00" OD, Zinc
D	1	032-XXX	Jupiter Base, Table
E	1	--	Top, Multi Base Pattern

Tools Needed
Sand (100 lbs minimum)
Large Heavy Duty Plastic Bag (optional)
Large funnel with 3" spout.

**CAUTION: Before the table has been properly ballasted and assembled, the components can be unstable and are heavy. Norix recommends that a minimum of 2 people are used to assemble and install the tables.**

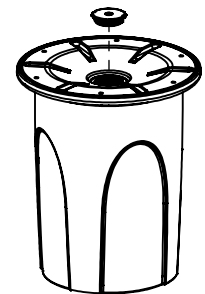
**Step 1:**

Refer to the illustration above. The 6 hole locations identified with "B" will be used for this table assembly. The installer may find it helpful to mark these holes on each table top before attempting to attach the table top to the base.



**Step 2:**

100 lbs of sand ballast must be added to the table (36" Round or square and 42" Round) and 150 lbs to 200 lbs (42" square and 48" Round) on site to validate the warranty. Pour the sand ballast into the table base. For extra protection against leaks due to damage to the table base, insert the closed end of a large plastic bag into the table base while keeping the open end out of the table base, and then pour the sand into the bag. If using a plastic bag, close the open end after filling with sand. For installations requiring many tables, a large funnel can be used to speed up the filling process. Once the table base has been ballasted, screw the plastic plug into the base.



**Step 3:**

To eliminate the possibility of contraband between the base and table top, Norix recommends placing a large bead of caulk in the caulk groove on the topside of the table base.

**Step 4:**

Lift and carefully align the table top so the holes identified above line up with the 6 holes in the base. (Note: a third person is very useful for this task) Using the tamper resistant screws and washers attach the table top to the table base. Be sure to start all the screws by hand to make sure that cross threading doesn't occur. Norix is NOT responsible for damage to the table top from the cross threading of screws.

