

Steel Bunk Drawers Assembly Instructions

Model Number B510-XXXX

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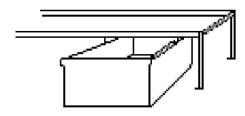
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900.

Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	1/4" Hex Driver
Α	2	021-066	Screw, Machine 1/4"-20 x 1-1/2", Black Oxide	7/16" Combination Wrench
В	2	025-018	Nut, Hex, 1/4-20 Centerlock, Zinc	

Step 1:

Place the Drawer on to the support rails such that the drawer is pulled out about 18 inches, allowing the hole in the rear of the drawer sides to be just past the stopping plate of the rails.



Step 2:

Reaching into the drawer with the 1/4-20 X 1.5" Button head, security screw. Slide the screw from the inside of the drawer through the 1/4" hole.

Step 3:

Thread the ½-20 lock nut onto the screw from outside of the drawer.

Step 4:

Tighten to secure in place. Will need to use a TORX bit driver and a wrench simultaneously.

Step 5:

Repeat for the other side of the drawer.

