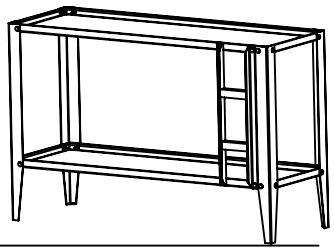
Ironman Double Bunk W/ Optional Ladder
Assembly Instructions



Model Number
B51X-2KD-XXXX

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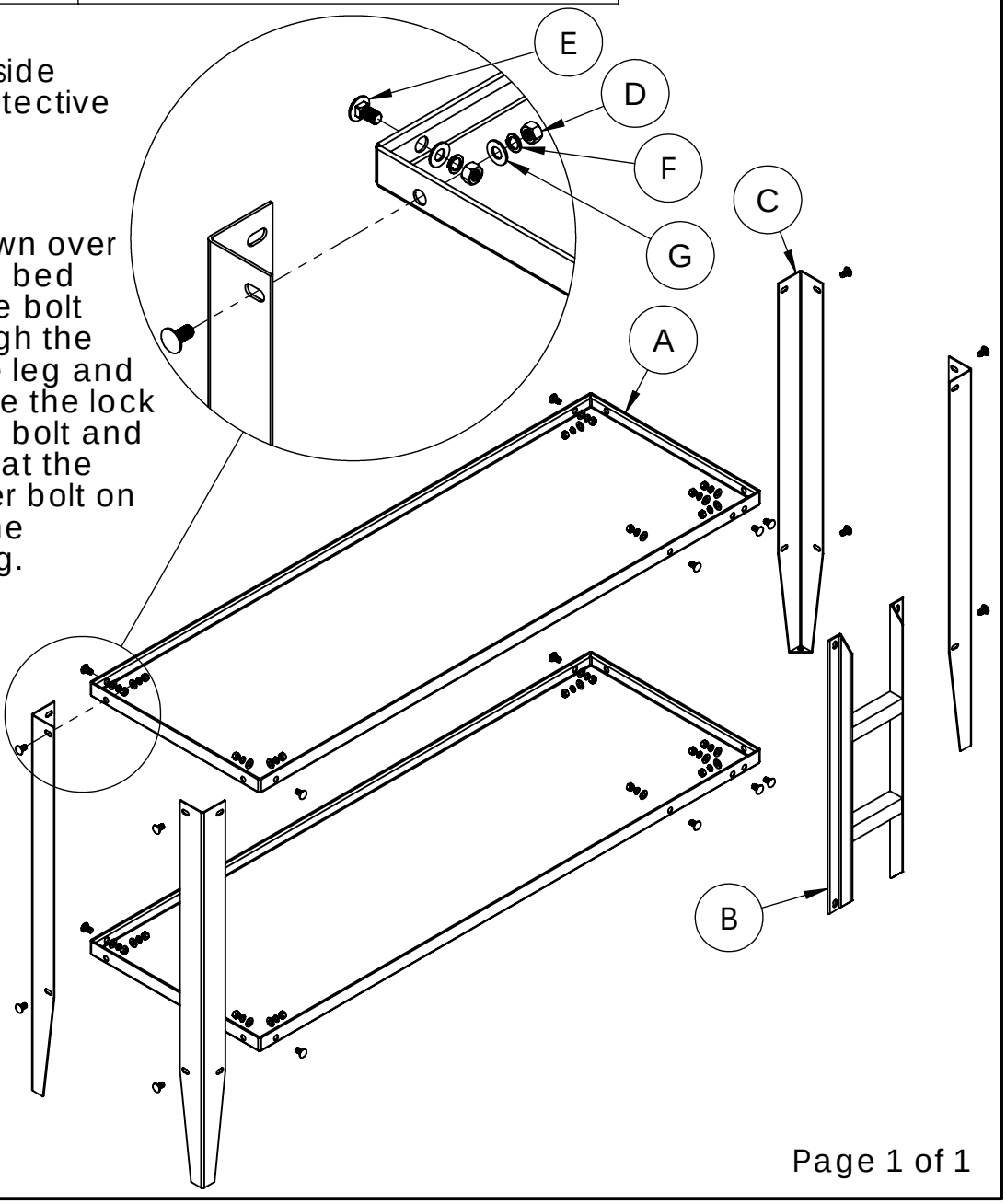
Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900.
Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	3/4 Combination Wrench
A	2	037-061	Bunk Pan Hemmed	
B	1	036-270	Ladder	
C	4	036-212	Ironcan Leg Double Bunk, Grey	
D	20	026-003	Nut, 1/2-13 Zinc	
E	20	026-005	Carriage Bolt, 1/2"-13X1.0" Zinc	
F	20	025-004	Lock Washer, 1/2" Zinc	
G	20	025-008	Flat Washer, 17/32" ID x 1 1/16" OD x 0.083" Zinc	

Step 1:
Place the bed pan upside down on a soft flat protective surface.

Step 2:
Place a leg upside down over the outer corner of the bed pan. Insert the carriage bolt from the outside through the rectangular hole in the leg and into the bed pan. Place the lock washer and nut on the bolt and tighten by hand. Repeat the procedure for the other bolt on the leg. Then repeat the procedure for each leg.

Step 3:
Install the second bed pan using the above procedure

Step 4:
Attach the ladder to bed pans and tighten the carriage bolts by hand.

Step 5:
Tighten each nut using the combination wrench.