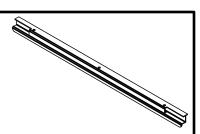


Bolt-On Citadel Rails Assembly Instructions

Model Number PBR401-607



Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				
ITEM	QTY	PART NUMBER	DESCRIPTION	
1	2	036-272	PROP BOX RAIL, CITADEL, BOLT-ON	
2	6	021-080	SCREW 1/4-20 x 3/4, BH, PIN IN TORX	
3	6	025-018	NUT, HEX, 1/4-20	
4	1	071-001	PIN IN TORX BIT, T-27	

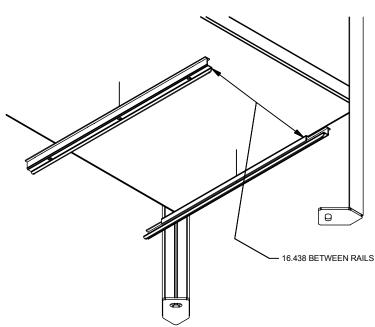
STEP 1:

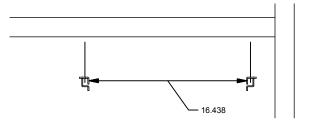
Tools Needed Drill

Locate the Citadel Rails to the desired location on the bottom pan of the bunk.

Place the rails at a distance of 16.438 between each other as shown.

Mark the Rails to drill hole locations

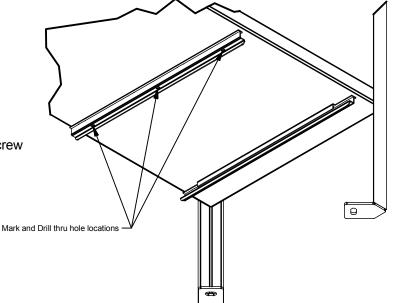




STEP 2:

Mark the rails to the bed pan through the holes.

Drill the holes and secure with (3) 1/4-20 Hardware Screw and Nuts for each rail.



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