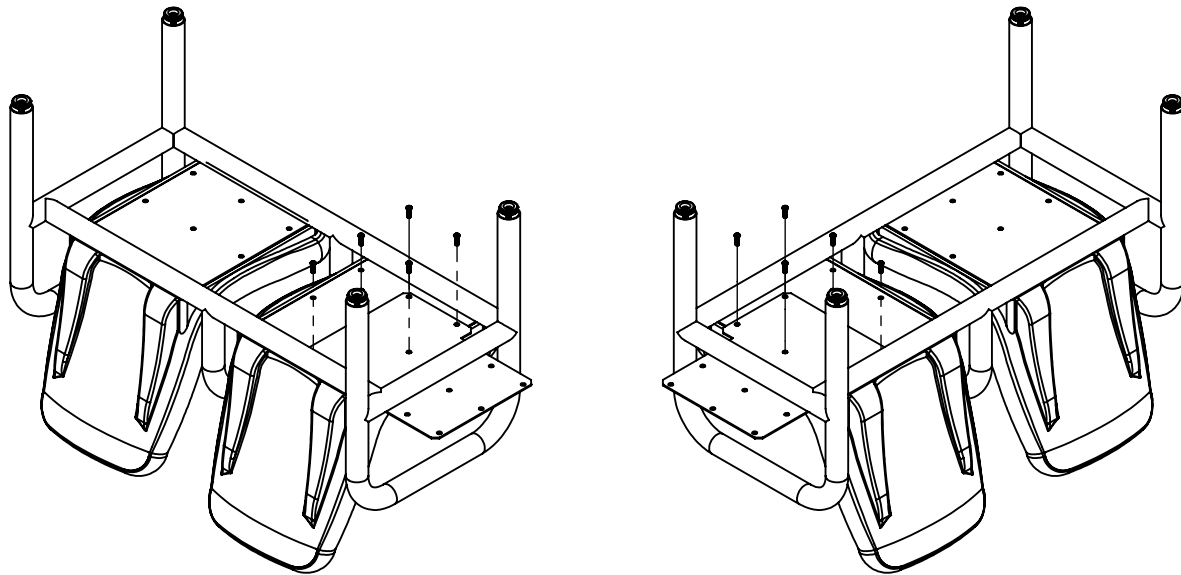


Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900. Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products.

Parts List				Tools Needed
ITEM	QTY.	PART NUMBER	DESCRIPTION	Low RPM Variable Speed Drill
A	4	021-002	Machine Screw, 5/16"-18 x 1-1/4", Black Oxide	3/8" Concrete Drill Bit
B	12	021-050	Machine Screw, 5/16"-18 x 1", Black Oxide	Rubber Mallet
C	12	021-051	Machine Screw, 5/16-18 x 5/8, Zinc	Shop Vacuum
D	1	029-009	Beam Seat Table Plate Left	Socket Wrench
E	1	029-010	Beam Seat Table Plate Right	5/8" or 16MM Socket
F	1	033-203	Beam Seat Table Leg, Glided	
G	1	051-0050	Top, Beam Seat, Corner, 2929 Plain Top T-Edge 1.5" Thick	

Step 1:

Place the table top, bottom side up, on a flat protective surface to avoid scratching the table top. Attach the table leg to the table top by hand starting the 4, 5/16" x 1 1/4" flat head screws. After each screw has been started, tighten with the wrench provided.

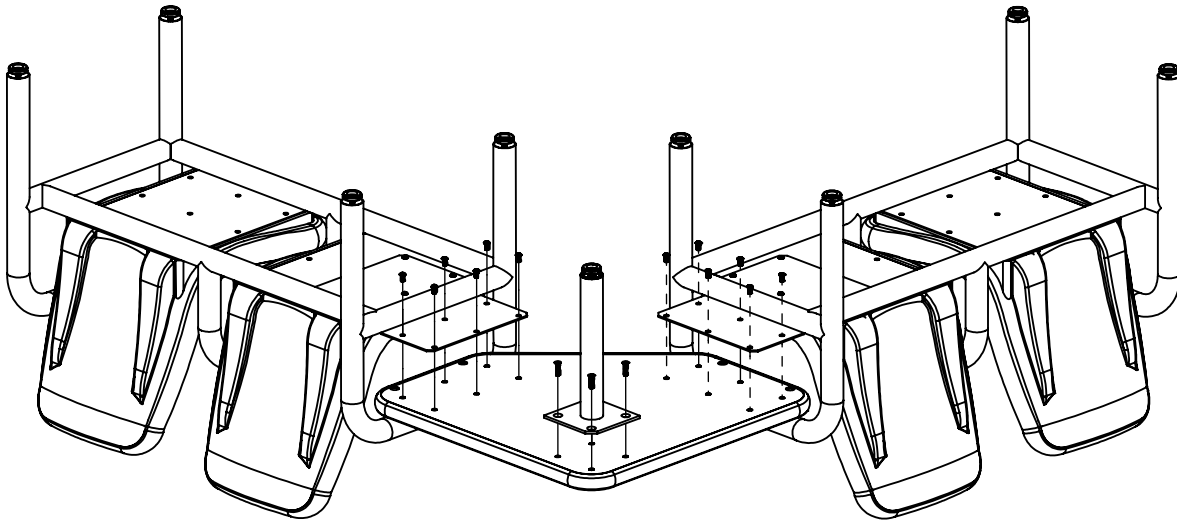


Step 2:

Using the Torx wrench provided, remove the 2 outer rows of screws from underneath each seat where the table will attach to the Beam Seating unit. ALL DESIGNATIONS TO LEFT AND RIGHT IN THESE INSTRUCTIONS ARE DETERMINED BY VIEWING THE PRODUCT FROM THE FRONT. If you are installing a table to the right side of the Beam Seating unit, remove the last 2 rows of 3 screws on the right side of the last seat. If you are installing a table to the left side of the Beam Seating unit, remove the last 2 rows of 3 screws on the left side of the last seat. It is not necessary to remove all 9 screws from the seat. Three screws should be left in to hold the seat in place while the table is being attached. Dispose of the 12 screws that were just removed. Replacement screws with Dri-Loc coating are provided.

Step 3:

Each mounting bracket is marked with an "L" or "R". The letter designation indicates which side of the BEAM SEATING UNIT the bracket is to be mounted to. Brackets with an "L" are to be mounted on the left end of a Beam Seating unit. Brackets with an "R" are to be mounted on the right end of a Beam Seating unit. Slide the table mounting bracket through the side of the Beam Seating unit. Position the table mounting plate so that the plate is located underneath the steel plate that the seat is attached to. Attach each table plate by hand starting the 6, 5/16" x 5/8" button head screws, through the table plate and into the seat. Once all 6 screws have been started, tighten with the wrench provided. Position each seating unit in the desired location.

**Step 4:**

Attach the table top to the mounting plate, by hand starting the 12, 5/16" x 1" Torx Screws. If you are installing a bolt down version, proceed to step 6. If you are installing a model with adjustable glides, tighten the screws with the wrench provided, and then adjust the level of the table by turning the glide.

Step 5:

For bolt down versions, once the 12 screws to mount the table have been hand started, check for and adjust the level of the table by turning the bolt down tabs on the table leg. Once the table and the seating units are level or the bolt down tabs have been placed in the desired location, mark the position on the floor for each of the concrete anchors. Remove the table and set aside. Move the 2 seating units out of the way to facilitate drilling the holes for the concrete anchors.

Step 6:

Drill a 2 1/2" deep hole into the floor at each marking. Remove the concrete dust from in and around the holes.

Step 7:

With the nut/washer assembly partially threaded onto each anchor, and using a rubber mallet, hammer each anchor until it is secure in the hole. Remove the nut/washer assembly and place the seating units and table top with table leg into position. Attach the table top to the mounting bracket and tighten each screw using the provided wrench. Once table top has been attached, secure the unit to the concrete anchor by tightening the nut/washer assembly. (Tightening not only secures table to floor, but also allows concrete anchor to expand and secure itself in place.)