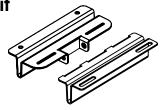
Hondo Nuevo Locking Ganging Kit for Steel Bases **Assembly Instructions**

Model Number: C011-024



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Assembly Notes: Norix is not responsible for any damage due to improper installation. If your shipment does not match the parts list, please contact Norix Customer Service at 800-234-4900 Norix reserves the right to modify design specifications at any time without an obligation to owners of previously sold products

		Tools Needed		
ITEN NO	¹ QTY.	PART NUMBER	DESCRIPTION	Variable Speed
A	1	011-027	Hondo Nuevo Gang Brkt, Steel Base, Female	Pin in Torx® Drive Driver Extension, 12
В	1	011-028	Hondo Nuevo Gang Brkt, Steel Base, Male	
С	4	021-017	Screw, Machine, 5/16-18 X 1/2", BH, Pin in Torx® T-40, Steel, Zinc	
D	5	025-011	Lock Washer, Split, 5/16", Zinc	
E	5	026-006	Washer, Flat, 11/32" ID X 3/4" OD, SS	
F	1	021-008	Screw, Machine, 5/16-18 X 3", BH, Pin in Torx® T-40, Steel, Zinc	
	1	071-002	Pin in Torx® Driver T-40	

Read and understand instructions completely before assembly.

• Turning the furniture units upside down will simplify assembly. Typically, the bracket with the narrow slots (A) should be attached to the unit that will be on the left.

Assemble bracket (A) to the unit using (2) Screws (C), (2) Lock Washers (D), and (2) Flat Washers (E).

Note: Bracket (B) has (2) slots for the attachment screws. Depending on the size of the unit, the attachment screws will end up being located at either end of the slots or in the middle (see figure below, right). After assembling bracket (A), adjust bracket (B) to align with bracket (A) so that the tabs will fit into the slots.

2. Assemble bracket (B) to the other unit using (2) Screws (C), (2) Lock Washers (D), and (2) Flat Washers (E).

3. (Optional): Secure the units together with hardware. Insert the tabs on bracket (B) into the slots on bracket (A).

The fronts of the units should be aligned.

Assemble the 5/16 Screw (F), Lock Washer (D), and Flat Washer (E) as shown. Use a driver extension to install the hardware if the units are upright on the floor. Tighten hardware securely.

